

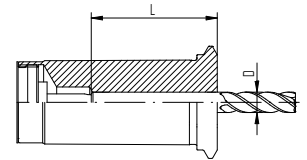
# Presetting range of powRgrip® collets

D	D	PG 6/-CF		PG 6-S		PG 10/-CF		PG 10-S		PG 15/-CF		PG 15-S		PG 15-L**		PG 25/-CF	
		L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]
[mm]	[inch]	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
0.2-1.0	-	21.5*	26.5*	-	-	20*	24*	-	-	-	-	-	-	-	-	-	-
1.5	-	23.5*	26.5*	-	-	16*	20*	-	-	-	-	-	-	-	-	-	-
-	1/16"	23.5*	26.5*	-	-	16*	20*	-	-	-	-	-	-	-	-	-	-
2.0	-	24	26.5	-	-	25	30	-	-	-	-	-	-	-	-	-	-
2.5	-	24*	26.5*	-	-	25	30	-	-	-	-	-	-	-	-	-	-
3.0	-	24	26.5	17	20	25	30	20.5	26	25	30	-	-	-	-	25	32.5
-	1/8"	24*	26.5*	17	20	25	30	20.5	26	25	30	18	25	-	-	25	35.2
3.5	-	-	-	-	-	25	30	-	-	25*	30*	-	-	-	-	25*	35.2*
4.0	-	23.5*	25.5*	-	-	25	30	20.5	26	25	30	18	25	25	53	25	35.2
4.5	-	-	-	-	-	25	30	-	-	25*	30*	-	-	-	-	25*	35.2*
-	3/16"	-	-	-	-	25	30	20.5	26	25	30	18	25	-	-	25	35.2
5.0	-	-	-	-	-	25	30	-	-	25	30	18	25	25	53	25	35.2
5.5	-	-	-	-	-	25	30	-	-	25*	30*	-	-	-	-	25*	35.2*
6.0	-	-	-	-	-	30	35	23.5	29	33	38	26	33	33	53	33	40.5
-	1/4"	-	-	-	-	30	35	23.5	29	33	38	26	33	33	53	33	40.5
7.0	-	-	-	-	-	-	-	-	-	33	38	-	-	-	-	33	40.5
-	5/16"	-	-	-	-	-	-	-	-	33	38	26	33	33	53	33	40.5
8.0	-	-	-	-	-	-	-	-	-	33	38	26	33	33	53	33	40.5
9.0	-	-	-	-	-	-	-	-	-	33	38	-	-	-	-	33	40.5
-	3/8"	-	-	-	-	-	-	-	-	37	40.5	31	38	37	53	37	44.5
10.0	-	-	-	-	-	-	-	-	-	37	40.5	31	38	37	53	37	44.5
11.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	37	44.5
-	7/16"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	37	44.5
12.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42	49.5
-	1/2"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42*	49.5*
13.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42	49.5
14.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42	49.5
-	9/16"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42	49.5
15.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42	49.5
-	5/8"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	45.5	50
16.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	45.5	50
18.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	45.5	50
-	3/4"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	47.5	50
20.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	47.5	50
22.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
-	7/8"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
25.0	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
-	1"	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

\* CF not available. \*\* PG-L without stop screw.

# Presetting range of powRgrip® collets

D	D	PG 25-S		PG 25-L**		PG 32-CF		PG 32-S		PG 32-L**	
		L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]	L [mm]
[mm]	[inch]	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.
0.2-1.0	-	-	-	-	-	-	-	-	-	-	-
1.5	-	-	-	-	-	-	-	-	-	-	-
-	1/16"	-	-	-	-	-	-	-	-	-	-
2.0	-	-	-	-	-	-	-	-	-	-	-
2.5	-	-	-	-	-	-	-	-	-	-	-
3.0	-	-	-	-	-	-	-	-	-	-	-
-	1/8"	-	-	-	-	-	-	-	-	-	-
3.5	-	-	-	-	-	-	-	-	-	-	-
4.0	-	18	25	-	-	-	-	-	-	-	-
4.5	-	-	-	-	-	-	-	-	-	-	-
-	3/16"	-	-	-	-	-	-	-	-	-	-
5.0	-	-	-	-	-	-	-	-	-	-	-
5.5	-	-	-	-	-	-	-	-	-	-	-
6.0	-	26	33	33	65	33.5	40.9	-	-	-	-
-	1/4"	26	33	33	65	33.5	40.9	-	-	-	-
7.0	-	-	-	-	-	33.5	40.9	-	-	-	-
-	5/16"	26	33	33	65	33.5	40.9	-	-	-	-
8.0	-	26	33	33	65	33.5	40.9	-	-	-	-
9.0	-	-	-	-	-	33.5	40.9	-	-	-	-
-	3/8"	30	38	37	65	35.5	44.9	-	-	-	-
10.0	-	30	38	37	65	35.5	44.9	-	-	-	-
11.0	-	-	-	-	-	35.5	44.9	-	-	-	-
-	7/16"	-	-	-	-	35.5	44.9	-	-	-	-
12.0	-	35	43	42	65	40.5	49.9	32	40.5	40.5	69
-	1/2"	35	43	42	65	40.5	49.9	32	40.5	40.5	69
13.0	-	-	-	-	-	40.5*	49.9*	-	-	-	-
14.0	-	35	43	42	65	40.5	49.9	35	43	40.5	69
-	9/16"	-	-	-	-	40.5	49.9	-	-	-	-
15.0	-	-	-	-	-	40.5*	49.9*	-	-	-	-
-	5/8"	38	46	45.5	65	43.5	52.9	38	46	-	-
16.0	-	38	46	45.5	65	43.5	52.9	35	43.5	43.5	69
18.0	-	-	-	-	-	43.5	52.9	-	-	-	-
-	3/4"	40	47.5	47.5	65	45.5	54.9	37	45.5	45.5	69
20.0	-	40	47.5	47.5	65	45.5	54.9	37	45.5	45.5	69
22.0	-	-	-	-	-	45.5	54.9	-	-	-	-
-	7/8"	-	-	-	-	45.5	54.9	-	-	-	-
25.0	-	-	-	-	-	49.5	58	41	49.5	49.5	69
-	1"	-	-	-	-	49.5	58	41	49.5	49.5	69



PG / PG-CF / PG-S / PG-L

\* CF not available. \*\* PG-L without stop screw.

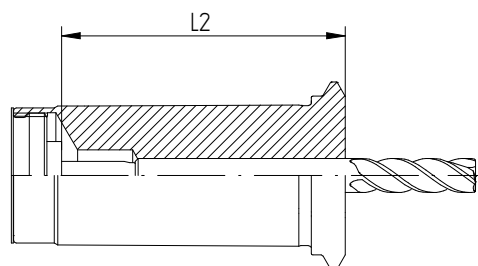
## Maximum presetting range for PG standard collets and PG-CF collets

Sizes	PG 6	PG 10	PG 15	PG 25	PG 32
L2 max.	26.5	35	40.5	50	58

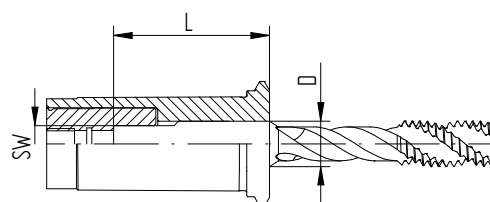
L2: maximum depth (without stop screw)

## Presetting range of PG-TAP collets with internal square

D	SW	PG 15-TAP [mm]		PG 25-TAP [mm]	
		L min.	L max.	L min.	L max.
3.5	2.7	27	29	–	–
4.5	3.4	27	29	–	–
6.0	4.9	29	31	–	–
7.0	5.5	29	31	–	–
8.0	6.2	33.5	36	33.5	36
9.0	7	34.5	37	34.5	37
10.0	8	35.5	38	38.5	41
11.0	9	–	–	39.5	42
12.0	9	–	–	39.5	42
14.0	11	–	–	41.5	44
16.0	12	–	–	42.5	45



PG/PG-CF



PG-TAP